



# VPI

## Vertical Form, Fill and Seal Machine

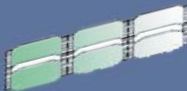
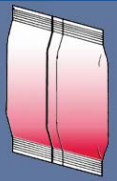
### The VPI Features:

- Reliable state of the art servo technology
- Stroke, sealing time and pressure are adjustable via the operator interface for greater flexibility
- Servo driven cross seal jaws with programmable jaw opening for higher output
- Vacuum assist film feed belts
- A wide variety of products and bag styles can be produced
- Modular design for easy conversions and upgrades



Filling  
Bagging  
Cartoning  
Case Packing

## Servo Driven Intermittent Motion Vertical Bagger For High Reliability



more bag styles  
with many different  
products can be  
produced with  
with the VPI.

**Servo Driven  
Intermittent Motion  
Vertical Bagger For  
High Reliability**



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# VPI

## Vertical Form, Fill and Seal Machine



**T**he VPI can be used to economically pack many different products such as powders, cookies and crackers, confectionery items, frozen foods, pet food, liquids, bakery items, coffee, tea, beans, rice, sugar, medical products, chemical products and many other food and non-food items.

### Flexible and Versatile

Many different bag sizes and styles can be produced with the VPI, such as pillow style bags, gusseted pillow style bags, flat bottom bags, flat bottom bags with stabilo® seal. All these packages may feature a zipper reclosure, tear notch, hole punch, and/or carry handle for the convenience of the end user.

Also, the VPI allows processing of a wide variety of different heat sealable and L.D.P.E. films ranging from very thin water soluble films to heavy paper structures.

The VPI can have integrated controls with Rovema's Auger Fillers and Cupfeeders. It can operate as a stand alone unit or be integrated with other Rovema machines into a complete packaging line.

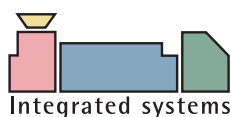
TECHNICAL DATA	VPI-260	VPI-400	VPI-750
Bag Width	2 <sup>3</sup> / <sub>8</sub> " - 10 <sup>7</sup> / <sub>32</sub> " (60 mm - 260 mm)	4" - 15 <sup>3</sup> / <sub>4</sub> " (100 mm - 400 mm)	7 <sup>9</sup> / <sub>10</sub> " - 29 <sup>17</sup> / <sub>32</sub> " (200 - 750 mm)
Bag Length	1 <sup>19</sup> / <sub>32</sub> " - 13 <sup>3</sup> / <sub>8</sub> " (40 mm - 340 mm)	5" - 21 <sup>1</sup> / <sub>4</sub> " (125 mm - 540 mm)	9 <sup>4</sup> / <sub>5</sub> " - 55 <sup>1</sup> / <sub>9</sub> " (250 - 1400 mm)
Speed (cycles per minute)	Up to 120	Up to 80	Up to 50

### Features and benefits of the VPI

- Servo driven cross seal jaws with programmable jaw opening
- Stroke, sealing time and pressure are adjustable via de operator interface for greater flexibility
- Wide variety of packaging styles can be produced
- Vacuum assist film feed belts
- Modular design for future conversions or upgrades
- Quick and easy size changeovers
- Allen Bradley ControlLogix controls with operator-friendly touch screen

### The Options

- Zipper Reclosure
- Stabilo® Seal Tooling
- Tooling for Heatsealable and Polyethylene film structures
- Stainless Steel Execution
- Hole Punch
- Dust Extraction
- Gas Flushing
- Attachments for producing flat bottom bags
- Other Options Available



Integrated systems

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